11. INSTALL CALF PAD & STRAP KIT (INSTRUCTIONS IN THE BAG)

Brace width can be adjusted wider or narrower for better look & fit on patient shoe.
(See thermoforming guideline if required)

12. HOOK THE BRACE ON THE SHOE AND YOU'RE READY FOR ACTION!

13. - EASY FITTING SHOES FOR FIRST TRIAL – SNEAKERS – TENNIS SHOES

- Robust fabric
- Bulky sole + ridges for heel friction grip

14. LOOK FOR EYELETS POSITION.

15. ASK PATIENT TO DON THE SHOE & SELECT WIDTH FOR HOLES.

16. INSTALL TIE-WRAPs IN EYELETS. NEVER ATTACH AROUND THE LACES!

17. LOCK TIE-WRAPs IN REAR CORNERS OR BEST FIT POSITION.

18. TIGHTEN TIE-WRAPs AT MAXIMUM

19. HOOK THE BRACE ON THE SHOE AND YOU'RE READY FOR ACTION!

- See lace clip fitting leaflet for more footwear options.

(VIDEOS TUTORIALS AVAILABLE ON YOUTUBE & OUR WEBSITE)

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**ASSEMBLY INSTRUCTIONS**

XTERN SEMI-ASSEMBLED ORTHOTIC KIT SIZE SMALL (100100-SA-S)

SHOE SIZE 2.5 US -> 8 US Men

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**PARTS LIST - XTERN ORTHOTIC KIT, SIZE SMALL (100100-SA-S)**

<table>
<thead>
<tr>
<th>Item</th>
<th>Qty</th>
<th>PRODUCT CODE</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>1</td>
<td>200000-BA0-S</td>
<td>Main brace body assembly, size small</td>
</tr>
<tr>
<td>B</td>
<td>1</td>
<td>200000-U00-S</td>
<td>Front shoe section «U» shape, size small</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>200000-C00-S</td>
<td>Plastic calf section, size small</td>
</tr>
<tr>
<td>D</td>
<td>5</td>
<td>200000-L00-S</td>
<td>Lace clip attachment, size small</td>
</tr>
<tr>
<td>E</td>
<td>3</td>
<td>700000-SET-002</td>
<td>Set screw 5-40 x 1/2” long. 18-8 stainless steel</td>
</tr>
<tr>
<td>F</td>
<td>1</td>
<td>500301-K00-SML</td>
<td>Complete strap &amp; cushions kit</td>
</tr>
<tr>
<td>G</td>
<td>20</td>
<td>700000-2ZZZ-001</td>
<td>Tie-wrap black 18 lbs/4” long</td>
</tr>
<tr>
<td>H</td>
<td>1</td>
<td>700000-HEX-001</td>
<td>Hex-l-key 1/16” (for 5-40 set screw)</td>
</tr>
</tbody>
</table>

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**SUGGESTED TOOLS**

- Powered drill (variable speed)
- Drill bit 7/64” (2.8 mm)
- Hex Allen key 1/16” (included)
- Metal hand saw
- Measuring caliper 300mm or measuring tape
- Bench vise with soft pad jaw (plastic/leather)
- Trautman sander and carver
- Cutter plier
- Propane blow torch (if thermoforming required)

**PROTECTIVE SAFETY GEAR:**

- Safety goggles, gloves, dust mask & all other protection required by your health & safety work policy

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